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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
BORING							
Total Shipments[7]	922	1,671	1,793	1,699	994	685	120
Imports[8 9]	1,126	1,036	1,859	2,829	2,961	2,144	806
Exports	421	508	462	656	187	99	56
Domestic Consumption	1,627	2,199	3,190	3,872	3,768	2,730	870
Percent Imports/ Domestic Consumption	69.2%	47.1%	58.3%	73.1%	78.6%	78.5%	92.6%
Percent Total Shipments/ Domestic Consumption	56.7%	76.0%	56.2%	43.9%	26.4%	25.1%	13.8%
DRILLING							
Total Shipments	2,835	3,221	3,424	3,066	2,058	1,140	689
Imports	1,984	2,515	2,253	2,238	1,317	866	295
Exports	688	1,762	546	566	349	183	120
Domestic Consumption	4,131	3,974	5,131	4,738	3,026	1,823	864
Percent Imports/ Domestic Consumption	48.0%	63.3%	43.9%	47.2%	43.5%	47.5%	34.1%
Percent Total Shipments/ Domestic Consumption	68.6%	81.1%	66.7%	64.7%	68.0%	62.5%	79.7%

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
GEAR CUTTING OR HOBBING							
Total Shipments	878	828	931	837	445	274	81
Imports[9]	494	466	415	367	281	152	94
Exports[10]	1,069	684	519	698	369	203	80
Domestic Consumption	303	610	827	506	357	223	95
Percent Imports/ Domestic Consumption	163.0%	76.4%	50.2%	72.5%	78.7%	68.2%	98.9%
Percent Total Shipments/ Domestic Consumption	289.8%	135.7%	112.6%	165.4%	124.6%	122.9%	85.3%
GRINDING AND POLISHING							
Total Shipments	18,829	18,050	17,495	14,861	9,322	5,461	3,218
Imports	3,463	4,233	5,698	5,334	4,530	2,616	1,622
Exports	2,455	2,487	1,978	2,694	1,877	865	504
Domestic Consumption	19,837	19,796	21,215	17,501	11,975	7,212	4,336
Percent Imports/ Domestic Consumption	17.5%	21.4%	26.9%	30.5%	37.8%	36.3%	37.4%
Percent Total Shipments/ Domestic Consumption	94.9%	91.2%	82.5%	84.9%	77.8%	75.7%	74.2%

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
LATHES (ALL)							
Total Shipments[7]	13,557	20,107	17,937	16,904	10,755	5,718	5,777
Imports	12,818	19,235	17,170	15,800	11,353	6,864	3,403
Exports	1,590	1,933	1,270	1,609	1,073	610	344
Domestic Consumption	24,785	37,409	33,837	31,095	21,035	11,972	8,836
Percent Imports/ Domestic Consumption	51.7%	51.4%	50.7%	50.8%	54.0%	57.3%	38.5%
Percent Total Shipments/ Domestic Consumption	54.7%	53.7%	53.0%	54.4%	51.1%	47.8%	65.4%
HORIZONTAL NC LATHES							
Total Shipments	NA	2,180	2,524	1,784	1,295	743	531
Imports	NA	NA	2,282	3,508	2,490	1,558	852
Exports	NA	NA	168	165	215	152	68
Domestic Consumption	NA	NA	4,638	5,127	3,570	2,149	1,315
Percent Imports/ Domestic Consumption	NA	NA	49.2%	68.4%	69.7%	72.5%	64.8%
Percent Total Shipments/ Domestic Consumption	NA	NA	54.4%	34.8%	36.3%	34.6%	40.4%

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
VERTICAL NC LATHES							
Total Shipments	NA	182	215	237	194	106	77
Imports	NA	NA	449	303	317	173	103
Exports	NA	NA	42	48	28	16	12
Domestic Consumption	NA	NA	622	492	483	263	168
Percent Imports/ Domestic Consumption	NA	NA	72.2%	61.6%	65.6%	65.8%	61.3%
Percent Total Shipments/ Domestic Consumption	NA	NA	34.6%	48.2%	40.2%	40.3%	45.8%
NON NC LATHES							
Total Shipments[7]	NA	17,745	15,198	14,883	9,266	4,869	5,169
Imports	NA	NA	14,439	11,989	8,546	5,133	2,448
Exports	NA	NA	1,060	1,396	830	442	264
Domestic Consumption	NA	NA	28,577	25,476	16,982	9,560	7353
Percent Imports/ Domestic Consumption	NA	NA	50.5%	47.1%	50.3%	53.7%	33.3%
Percent Total Shipments/ Domestio Consumption	NA	NA	53.2%	58.4%	54.6%	50.9%	70.3%

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
MILLING							
Total Shipments[11]	14,602	13,860	15,458	15,844	6,882	4,719	2,857
Imports	3,490	6,594	11,573	10,434	5,985	3,725	1,927
Exports	1,026	1,040	360	292	831	662	85
Domestic Consumption	17,066	19,414	26,671	25,986	12,036	7,782	4,699
Percent Imports/ Domestic Consumption	20.5%	34.0%	43.4%	40.2%	49.7%	47.9%	41.0%
Percent Total Shipments/ Domestic Consumption	85.6%	71.4%	58.0%	61.0%	57.2%	60.6%	60.8%
MACHINING CENTERS							
Total Shipments	1,486	1,953	2,132	2,081	1,265	735	364
Imports[8 9]	360	570	957	2,007	1,873	1,015	1,067
Exports	235	259	313	316	195	135	55
Domestic Consumption	1,611	2,264	2,776	3,772	2,943	1,615	1,376
Percent Imports/ Domestic Consumption	22.3%	25.2%	34.5%	53.2%	63.6%	62.8%	77.5%
Percent Total Shipments/ Domestic Consumption	92.2%	86.3%	76.8%	55.2%	43.0%	45.5%	26.5%

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
STATION TYPE							
Total Shipments	960	998	1,312	1,179	807	448	291
Imports[8 9]	NA	NA	50	37	50	27	3
Exports	102	202	120	239	62	34	10
Domestic Consumption	NA	NA	1,242	977	795	441	284
Percent Imports/ Domestic Consumption	NA	NA	4.0%	3.8%	6.3%	6.1%	1.1%
Percent Total Shipments/ Domestic Consumption	NA	NA	105.6%	120.7%	101.5%	101.6%	102.5%
OTHER METAL CUTTING							
Total Shipments	9,361	10,072	10,639	11,694	8,289	5,064	3,662
Imports	3,666	4,035	2,647	2,864	2,335	1,175	1,182
Exports	2,487	2,746	2,633	2,162	1,288	683	342
Domestic Consumption	10,540	11,361	10,653	12,396	9,336	5,556	4,502
Percent Imports/ Domestic Consumption	34.8%	35.5%	24.8%	23.1%	25.0%	21.1%	26.3%
Percent Total Shipments/ Domestic Consumption	88.8%	88.7%	99.9%	94.3%	88.8%	91.1%	81.3%

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
METAL FORMING MACHINE TOOLS							
Total Shipments	32,114	30,133	26,243	21,905	16,670	10,024	7,342
Imports	4,676	5,360	5,630	5,150	4,634	2,487	2,510
Exports	5,391	6,028	5,950	5,130	3,286	1,928	1,168
Domestic Consumption	31,399	29,465	25,923	21,925	18,018	10,583	8,684
Percent Imports/ Domestic Consumption	14.9%	18.2%	21.7%	23.5%	25.7%	23.5%	28.9%
Percent Total Shipments/ Domestic Consumption	102.3%	102.3%	101.2%	99.9%	92.5%	94.7%	84.5%
PUNCHING AND SHEARING (ALL)							
Total Shipments	4,774	5,745	5,396	5,423	3,513	2,002	1,305
Imports	1,038	1,254	1,433	1,643	1,512	874	595
Exports	416	637	1,550	1,195	780	445	310
Domestic Consumption	5,396	6,362	5,279	5,871	4,245	2,431	1,590
Percent Imports/ Domestic Consumption	19.2%	19.7%	27.1%	28.0%	35.6%	36.0%	37.4%
Percent Total Shipments/ Domestic Consumption	88.5%	90.3%	102.2%	92.4%	82.8%	82.4%	82.1%

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
NC PUNCHING AND SHEARING							
Total Shipments	NA	NA	NA	NA	NA	NA	NA
Imports	NA	NA	159	254	211	111	133
Exports	NA	NA	103	118	68	36	17
Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
Percent Imports/ Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
Percent Total Shipments/ Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
NON NC PUNCHING AND SHEARING							
Total Shipments	NA	NA	NA	NA	NA	NA	NA
Imports	NA	NA	1,274	1,389	1,301	763	462
Exports	NA	NA	1,447	1,077	712	409	293
Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
Percent Imports/ Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
Percent Total Shipments/ Domestic Consumption	NA	NA	NA	NA	NA	NA	NA

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
BENDING AND FORMING (ALL)							
Total Shipments	10,388	9,791	9,242	7,472	5,758	3,100	2,714
Imports	936	1,196	1,318	1,597	1,361	718	727
Exports	1,607	2,028	1,391	1,188	807	477	219
Domestic Consumption	9,717	8,959	9,169	7,881	6,312	3,341	3,222
Percent Imports/ Domestic Consumption	9.6%	13.3%	14.4%	20.3%	21.6%	21.5%	22.6%
Percent Total Shipments/ Domestic Consumption	106.9%	109.3%	100.8%	94.8%	91.2%	92.8%	84.2%
NC BENDING AND FORMING							
Total Shipments	NA	NA	NA	NA	NA	NA	NA
Imports	NA	NA	60	40	58	25	40
Exports	NA	NA	210	232	150	97	47
Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
Percent Imports/ Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
Percent Total Shipments/ Domestic Consumption	NA	NA	NA	NA	NA	NA	NA

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
NON NC BENDING AND FORMING							
Total Shipments	NA	NA	NA	NA	NA	NA	NA
Imports	NA	NA	1,258	1,557	1,303	693	689
Exports	NA	NA	1,391	956	657	380	172
Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
Percent Imports/ Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
Percent Total Shipments/ Domestic Consumption	NA	NA	NA	NA	NA	NA	NA
PRESSES (EXCEPT FORGING)							
Total Shipments[11]	9,016	7,432	5,764	4,123	2,992	1,707	1,166
Imports	748	837	828	609	526	285	235
Exports	1,082	1,342	1,064	1,167	686	384	219
Domestic Consumption	8,682	6,927	5,528	3,565	2,832	1,608	1,182
Percent Imports/ Domestic Consumption	8.6%	12.1%	15.0%	17.1%	18.6%	17.7%	19.9%
Percent Total Shipments/ Domestic Consumption	103.8%	107.3%	104.3%	115.7%	105.6%	106.2%	98.6%

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	1978	1979	1980	1981	1982	Jan-June 1982	Jan-June 1983
FORGING							
Total Shipments	533	609	631	479	381	218	94
Imports	99	217	246	196	207	105	58
Exports	348	342	401	252	190	99	69
Domestic Consumption	284	484	476	423	398	224	83
Percent Imports/ Domestic Consumption	34.9%	44.8%	51.7%	46.3%	52.0%	46.9%	69.9%
Percent Total Shipments/ Domestic Consumption	187.7%	125.8%	132.6%	113.2%	95.7%	97.3%	113.3%
OTHER METAL FORMING							
Total Shipments[11 12]	7,403	6,556	5,210	4,408	4,026	2,997	2,063
Imports[8 9]	1,855	1,856	1,805	1,105	1,028	505	895
Exports[13 14]	1,938	1,679	1,544	1,328	823	523	351
Domestic Consumption	7,320	6,733	5,471	4,185	4,231	2,979	2,607
Percent Imports/ Domestic Consumption	25.3%	27.6%	33.0%	26.4%	24.3%	17.0%	34.3%
Percent Total Shipments/ Domestic Consumption	101.1%	97.4%	95.2%	105.3%	95.2%	100.6%	79.1%

NA- not available

Unless noted, statistics exclude both machine tools valued less than $2500 per unit and used or rebuilt machine tools.

Sources: U.S. Department of Commerce, Bureau of the Census: "Current Industrial Reports, Metalworking Machinery," Series MQ 35W; "U.S. Imports for Consumption," FT 246 and 145X; and "U.S. Exports of Domestic Merchandise," FT 410.

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Notes to "Machine Tool Shipments, Imports, Exports and Domestic Consumption, By Machine Classification, Jan. 1978 - June 1983"

1 Statistics on quantity of shipments represent physical shipments of all products sold, transferred to other establishments of the same company, or shipped on consignment, whether for domestic or export sale. (Source: U.S. Department of Commerce, Bureau of the Census, Series MQ35W)

2 U.S. imports for consumption are a combination of entries for immediate consumption, withdrawals from warehouses for consumption and entries of merchandise into U.S. Customs territory from U.S. Foreign Trade Zones. (Source: U.S. Department of Commerce, Bureau of the Census, FT 246)

3 The Bureau of the Census did not disaggregate imports of used or rebuilt machine tools in 1978 and 1979 from imports of new equipment.

4 Exports of domestic merchandise include machine tools manufactured in the U.S., including U.S. Foreign Trade Zones, and machines of foreign origin which have been enhanced in value by further manufacture in the U.S. (Source: U.S. Department of Commerce, Bureau of the Census, FT 410)

5 Domestic consumption = Total shipments by U.S. producers + U.S. imports for consumption - U.S. exports of domestic merchandise.

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[6] In cases where shipments, imports and/or exports include either used or rebuilt equipment or machine tools valued less than $2500 per unit, data on domestic consumption; percent imports/domestic consumption; and percent total shipments/domestic consumption will necessarily include such machine tools.

[7] Because the Bureau of the Census has not published certain information in the MQ-35W, shipments of boring machines and non-NC lathes valued less than $2500 per unit cannot be wholly disaggregated from those valued greater than $2500 per unit. The table therefore includes shipments of lower valued boring machines and non-NC lathes as well as higher valued equipment for Jan. 1978 - June 1983.

[8] The Bureau of the Census did not disaggregate imports of used or rebuilt equipment from imports of new machine tools in the Jan. 1980 - June 1983 period for the following:

- o combination boring, drilling and milling machine tools (included in the "Boring" category);
- o machining centers;
- o station type machine tools; and
- o die casting machine tools (included in the "Other Metal Forming" category).

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9 The Bureau of the Census did not disaggregate imports according to value in the Jan. 1980 - June 1983 period for the following machine tools:

- o combination boring, drilling and milling machine tools (included in the "Boring" category);
- o gear cutting or hobbing machines;
- o machining centers;
- o station type machines; and
- o die casting machine tools (included in the "Other Metal Forming" category).

Imports of combination boring, drilling and milling machines include equipment valued less than $2500 per unit. Other machines listed may also include such low-valued items.

10 In 1978 and 1979, the Bureau of the Census did not disaggregate exports of used or rebuilt gear cutting or hobbing machine tools from exports of new equipment. The Bureau of the Census also did not disaggregate exports of gear cutting or hobbing machines valued less than $2500 per unit from exports of greater value during the Jan. 1978 - June 1983 period. Calculations based on Census data indicate that gear cutting or hobbing machine exports in 1978 include equipment valued less than $2500 per unit.

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[11] Shipments of milling machines, presses (except forging machines) and other metal forming machines in 1978 include machines valued less than $2500 per unit as well as more expensive machines. Information obtained from the Bureau of the Census' MQ-35W does not permit complete disaggregation by value.

[12] In 1978, the Bureau of the Census did not report shipments of die-casting machine tools (included in the "Other Metal Forming" category) in the MQ-35W.

[13] The Bureau of the Census did not separate exports of used or rebuilt electrical discharge machines (included in the "Other Metal Cutting" category) from exports of new equipment in 1978 and 1979.

[14] The Bureau of the Census does not report exports of die casting machine tools (included in the "Other Metal Forming" category) by units.

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SCHEDULE 6. - METALS AND METAL PRODUCTS
Part 4. - Machinery and Mechanical Equipment

GSP	Item	Stat. Suffix	Articles	Units of Quantity	Rates of Duty 1	Rates of Duty LDDC	Rates of Duty 2
A	674.10		Converters, ingot molds, and casting machines, all the foregoing of types used in metallurgy and in metal foundries, and parts thereof.....	.....	2.3% ad val.	Free	35% ad val.
			Casting machines:				
	→	10	Die-casting machines.....	No.			
		15	Other.....	No.			
		40	Other.....	X			
A	674.20	00	Metal rolling mills and parts thereof.....	X.....	6.2% ad val.	4.9% ad val.	30% ad val.
			Machine tools:				
			Metal-working machine tools:				
A	674.30		Machine tools for cutting or hobbing gears....	.....	7.9% ad val.	5.8% ad val.	40% ad val.
		15	Used or rebuilt.....	No.			
			Other:				
	→	25	Gear hobbers.....	No.			
	→→	35	Gear shapers.....	No.			
	→→	45	Other.....	No.			
A	674.32		Boring, drilling, and milling machines, including vertical turret lathes.....	.....	5.1% ad val.	4.2% ad val.	30% ad val.
			Machining centers:				
			Without indexing turret or automatic head-changing capability:				
			Vertical-spindle machines with a Y-axis travel of:				
	→	04	Not over 26 inches (660 mm).....	No.			
	→→	06	Over 26 inches (660 mm)...	No.			
	→→	09	Other.....	No.			
	→→	11	Other.....	No.			
	→→	12	Single-station machines and multistation transfer machines.....	No.			
	→	13	Way-type machines.....	No.			
			Combination boring, drilling, and milling machines:				
		15	Used or rebuilt.....	No.			
			Other:				
			With numerical controls or facings for numerical controls:				
	→	17	Horizontal spindle: Table type, excluding planer type.....	No.			
			Other.....	No.			
	→→	18	Other.....	No.			
	→→	19	Other:				
	→→	22	Horizontal spindle.....	No.			
	→→	23	Other.....	No.			

Note: For explanation of the symbol "A" or "A*" in the column entitled "GSP", see general headnote 3(c).

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GSP	Item	Stat. Suffix	Articles	Units of Quantity	Rates of Duty 1	LDDC	2
			Machine tools (con.):				
			Metal-working machine tools (con.):				
			Boring, drilling, and milling machines, including vertical turret lathes (con.):				
A	674.32 (con.)		Drilling machines:				
			Used or rebuilt	No.			
		26	Other, valued under $2,500 each	No.			
		27	Other:				
	→	28	With numerical controls or facings for numerical controls	No.			
			Other:				
			Multiple spindle	No.			
	→	29	Other:				
	→	34	Radial	No.			
	→	36	Upright, excluding sensitive (hand-directed), turret, and deep-hole machines	No.			
			Other	No.			
	→	42	Milling machines:				
			Used or rebuilt	No.			
		61	Other, valued under $2,500 each	No.			
		62	Other:				
	→	64	With numerical controls or facings for numerical controls	No.			
			Other:				
	→	66	Profile, duplicating, and die sinking	No.			
	→	67	Knee type	No.			
	→	68	Bed type	No.			
	→	69	Other	No.			
			Boring machines, including vertical turret lathes:				
			Used or rebuilt	No.			
		72	Other, valued under $2,500 each	No.			
		73	Other:				
	→	76	Vertical machines: With numerical controls or facings for numerical controls	No.			
			Other	No.			
	→	77	Other:				
	→	81	With numerical controls or facings for numerical controls	No.			
			Other	No.			
	→	83					

Note: For explanation of the symbol "A" or "A*" in the column entitled "GSP", see general headnote 3(c).

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GSP	Item	Stat. Suf-fix	Articles	Units of Quantity	Rates of Duty 1	LDDC	2
			Machine tools (con.):				
			Metal-working machine tools (con.):				
A*	674.35		Other	.....	6% ad val.	4.4% ad val.	30% ad val.
			Metal-removing (metal-cutting) machine tools:				
			Lathes:				
		02	Used or rebuilt	No.			
		03	Other, valued under $2,500 each	No.			
			Other:				
			Horizontal:				
			With numerical controls or facings for numerical controls and with a rated horsepower of:				
	→	07	Less than 25	No.			
	→	09	25 to 50	No.			
	→	11	Over 50	No.			
			Other:				
	→	12	Engine or toolroom	No.			
			Automatic chucking machines:				
	→	13	Single spindle	No.			
	→	14	Multiple spindle	No.			
			Automatic bar machines:				
	→	15	Single spindle	No.			
	→	16	Multiple spindle	No.			
	→	18	Other	No.			
			Other lathes:				
	→	21	With numerical controls or facings for numerical controls	No.			
	→	22	Other	No.			

Note: For explanation of the symbol "A" or "A*" in the column entitled "GSP", see general headnote 3(c).

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GSP	Item	Stat. Suffix	Articles	Units of Quantity	Rates of Duty 1	LDDC	2
			Machine tools (con.):				
			Metal-working machine tools (con.):				
			Other (con.):				
A*	674.35 (con.)		Metal-removing (metal-cutting) machine tools (con.):				
			Machine tools for deburring, sharpening, grinding, honing, lapping, polishing, or otherwise finishing metal by means of grinding stones, wheels, abrasives or polishing products:				
		24	Used or rebuilt	No.			
		26	Other, valued under $2,500 each	No.			
			Other:				
	→	27	Gear-tooth grinding and finishing machines	No.			
			Sharpening (tool or cutter grinding) machines:				
	→	28	With numerical controls or facings for numerical controls	No.			
	→	29	Other	No.			
	→	33	Honing or lapping machines	No.			
			Flat-surface grinding machines, in which the positioning of any one axis can be set up to an accuracy of at least 0.01 mm (0.0004 in.):				
	→	39	With numerical controls or facings for numerical controls	No.			
			Other:				
	→	41	Reciprocating-table type	No.			
	→	43	Other	No.			
			Other machines, in which the positioning of any one axis can be set up to an accuracy of at least 0.01 mm (0.0004 in.)	No.			
	→	46	With numerical controls or facings for numerical controls	No.			
			Other:				
	→	54	External cylindrical, including universal	No.			
	→	56	Internal cylindrical	No.			
	→	58	Other	No.			
	→	59	Other	No.			

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GSP	Item	Stat. Suf-fix	Articles	Units of Quantity	Rates of Duty 1	Rates of Duty LDDC	Rates of Duty 2
			Machine tools (con.):				
			Metal-working machine tools (con.):				
A*	674.35 (con.)		Other (con.):				
			Metal-removing (metal-cutting) machine tools (con.):				
			Spark-erosion, ultrasonic, electrolytic or other metal-removing (metal-cutting) machine tools using chipless methods:				
			Electrical discharge machines:				
	→	62	Traveling wire.....	No.			
	→	64	Other.....	No.			
			Other:				
	→	67	With numerical controls or facings for numerical controls.....	No.			
	→	71	Other.....	No.			
			Other metal-removing (metal-cutting) machine tools:				
		73	Used or rebuilt.....	No.			
		74	Other, valued under $2,500 each.....	No.			
			Other:				
	→	76	With numerical controls or facings for numerical controls.....	No.			
			Other:				
	→	77	Sawing or cutting-off machines.....	No.			
	→	78	Broaching machines...	No.			
	→	79	Other.....	No.			
			Metal-forming machine tools:				
		82	Used or rebuilt.....	No.			
		83	Other, valued under $2,500 each.....	No.			
			Other:				
			Shearing machines, punching machines, and combination shearing and punching machines:				
	→	84	With numerical controls or facings for numerical controls.....	No.			
			Other:				
	→	86	Shearing machines....	No.			
	→	87	Other.....	No.			
			Bending, folding, straightening, or flattening machines:				
	→	88	With numerical controls or facings for numerical controls.....	No.			
			Other:				
	→	89	Press brakes.....	No.			
	→	91	Bending rolls.....	No.			
	→	92	Other.....	No.			

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